

UNE-MILL

The RME Unemill uses unequal flute spacing geometry designed to provide smooth machining in both roughing and finishing applications of steels and hard to machine materials.

- Minimizes chatter for smooth machining
- Full radial cuts at depths of 1 x diameter
- Micrograin carbide combined with state of the art coatings for extended tool life
- Roughing and finishing with the same tool for fewer setups



Diameter	Shank	Length of Cut	OAL	45° Chamfer Width	Tool Number with Chamfer	Price	Tool Number with Square Corner	Price
3/8	3/8	1/2	2-1/2	0.020	UM4C 037505025	\$ 26.00	UM4S037505025	\$ 26.00
3/8	3/8	7/8	3	0.020	UM4C 037508730	\$ 32.00	UM4S037508730	\$ 32.00
3/8	3/8	1-1/2	4	0.020	UM4C 037515040	\$ 44.00	UM4S037515040	\$ 44.00
3/8	3/8	2-1/2	4	0.020	UM4C 037525040	\$ 50.00	UM4S037525040	\$ 50.00
1/2	1/2	5/8	3	0.020	UM4C 050006230	\$ 52.00	UM4S050001530	\$ 52.00
1/2	1/2	1	3	0.020	UM4C 050010030	\$ 54.00	UM4S050010030	\$ 54.00
1/2	1/2	1-1/4	3	0.020	UM4C 050012530	\$ 60.00	UM4S050012530	\$ 60.00
1/2	1/2	1-1/2	4	0.020	UM4C 050015040	\$ 72.00	UM4S050015040	\$ 72.00
1/2	1/2	2	4	0.020	UM4C 050020040	\$ 74.00	UM4S050020040	\$ 74.00
1/2	1/2	2-1/2	4	0.020	UM4C 050025040	\$ 78.00	UM4S050025040	\$ 78.00
1/2	1/2	3	5	0.020	UM4C 050030050	\$ 98.00	UM4S050030050	\$ 98.00
5/8	5/8	3/4	3	0.020	UM4C 062507530	\$ 92.00	UM4S062507530	\$ 92.00
5/8	5/8	1-1/4	4	0.020	UM4C 062512540	\$ 95.00	UM4S062512540	\$ 95.00
5/8	5/8	1-5/8	4	0.020	UM4C 062516240	\$ 110.00	UM4S062516240	\$ 110.00
5/8	5/8	2-1/4	5	0.020	UM4C 062522550	\$ 128.00	UM4S062522550	\$ 128.00
5/8	5/8	3	5	0.020	UM4C 062530050	\$ 132.00	UM4S062530050	\$ 132.00
3/4	3/4	7/8	3	0.020	UM4C 075008730	\$ 130.00	UM4S075008730	\$ 130.00
3/4	3/4	1-1/2	4	0.020	UM4C 075015040	\$ 132.00	UM4S075015040	\$ 132.00
3/4	3/4	1-5/8	4	0.020	UM4C 075016240	\$ 148.00	UM4S075016240	\$ 148.00
3/4	3/4	2	5	0.020	UM4C 075020050	\$ 172.00	UM4S075020050	\$ 172.00
3/4	3/4	2-1/4	5	0.020	UM4C 075022550	\$ 172.00	UM4S075022550	\$ 172.00
3/4	3/4	3	6	0.020	UM4C 075030060	\$ 199.00	UM4S075030060	\$ 199.00
3/4	3/4	4	6	0.020	UM4C 075040060	\$ 250.00	UM4S075040060	\$ 250.00
1	1	1-1/2	4	0.020	UM4C 100015040	\$ 210.00	UM4S100015040	\$ 210.00
1	1	2	5	0.020	UM4C 100020050	\$ 270.00	UM4S100020050	\$ 270.00
1	1	2-1/4	5	0.020	UM4C 100022550	\$ 280.00	UM4S100022550	\$ 280.00
1	1	3	6	0.020	UM4C 100030060	\$ 328.00	UM4S100030060	\$ 328.00
1	1	4	7	0.020	UM4C 100040070	\$ 490.00	UM4S100040070	\$ 490.00

 **MADE IN CANADA**

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RME Inc. CUTTING TOOLS

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CUTTERS ARE
AVAILABLE WITH:

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RME Inc Cutting Tools.

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